

24. A method for the manufacture of an implantable cartilaginous tissue repair device according to claim **20** which further comprises a step of mineralising a surface layer, extension or flange of said implantable cartilaginous tissue repair device.

25. A method for the manufacture of an implantable cartilaginous tissue repair device according to claim **24** in which said step of mineralising a surface layer, extension or flange of said implantable cartilaginous tissue repair device comprises the substeps of:

preparing a buffered phosphate solution;

adding said buffered phosphate solution to the hydrogel which is to be contained within said surface layer, extension or flange of said implantable cartilaginous tissue repair device;

controlled freezing and/or drying of said surface layer, extension or flange of said implantable cartilaginous tissue repair device;

exposing said surface layer, extension or flange of said implantable cartilaginous tissue repair device to a buffered calcium chloride solution.

26. A method for the manufacture of an implantable cartilaginous tissue repair device according to claim **25** in which said buffered phosphate solution is added to the hydrogel by utilising said buffered phosphate solution in gelling the hydrogel.

27. A method for the manufacture of an implantable tissue repair device comprising the steps of:

forming a three-dimensional fibre lay from biocompatible and at least partially bioresorbable fibres by one or more of the methods of: winding or weaving or compressing felts or twisting or knitting or braiding or stitching or embroidery or combining layers of cloth;

preparing a biocompatible and at least partially bioresorbable hydrogel;

either during or after production of said three-dimensional fibre lay, infiltrating said three-dimensional fibre lay with said biocompatible and at least partially bioresorbable hydrogel;

mineralising at least one surface of said implantable tissue repair device by:

preparing a buffered phosphate solution;

adding said buffered phosphate solution to the hydrogel contained within said surface of said implantable tissue repair device;

controlled freezing and/or drying of said surface of said implantable tissue repair device;

exposing said surface of said implantable tissue repair device to a buffered calcium chloride solution.

28. A method for the manufacture of an implantable tissue repair device according to claim **27** in which said buffered phosphate solution is added to the hydrogel by utilising said buffered phosphate solution in gelling the hydrogel.

29. An implantable tissue repair device comprising:

a biocompatible and at least partially bioresorbable fibre lay at least partially infiltrated by:

a biocompatible and at least partially bioresorbable hydrogel

and

an integral attachment means for attaching said fibre lay and/or said hydrogel to bone comprising at least one mineralised surface.

30. An implantable tissue repair device comprising a biocompatible and at least partially bioresorbable, mineralised hydrogel.

31. A method for the manufacture of an implantable tissue repair device comprising the steps of:

preparing a biocompatible and at least partially bioresorbable hydrogel;

mineralising said hydrogel by:

preparing a buffered phosphate solution;

adding said buffered phosphate solution to the hydrogel;

controlled freezing and/or drying of said hydrogel;

exposing said hydrogel to a buffered calcium chloride solution.

32. A method for the manufacture of an implantable tissue repair device according to claim **31** in which said buffered phosphate solution is added to the hydrogel by utilising said buffered phosphate solution in gelling the hydrogel.

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